Flexible Conveyor Range

For increased efficiency in loose loading and unloading of vehicles

No. 7 of 7
Introduction
The uni-xu® range of conveyors has been integral to thousands of turnkey solutions for some of the most demanding and successful companies across Europe. It is renowned for the robustness of its design, with quality being reflected in a distinct durability in the field. Furthermore, the modularity of the uni-xu® design offers extreme flexibility and simplicity for totally integrated systems. It has been engineered and manufactured in Britain since 1963, resulting in five decades of engineering development and excellence, which today, makes it one of the best known trademarks in conveyor manufacture.

Facts
- UK’s largest conveyor manufacturer.
- 150,000 sq. ft. manufacturing plant on a 7 acre site.
- In excess of 1 million rollers manufactured every year.
- Over 20 km of conveyor produced each year.
- Over a third of conveyor orders shipped overseas.
As one of the leading manufacturers of conveyor modules with proven build quality and reliability, we are proud to present a range of expandable, flexible and durable conveyors for loose loading and unloading applications. Loose loading eliminates ‘dead space’ created by pallets or roll-cages. Engineered to the highest standards to endure the rigorous demands of despatch areas, distribution centres and parcel handling hubs around the world, UNI-XU® flexible conveyors provide cost effective handling solutions – not only for the large distribution centres but also for smaller companies requiring only single units.

Improved Performance – Patented Parts
Conveyor Units holds a European Patent for the following parts across its Flexible Conveyor range, making the UNI-XU® range both unique and superior:

- **Roller Tag Washers** – for increased roller retention.
- **Floating Leg Bolt** – relieving stress and allowing easy manoeuvrability.
- **Fixed Lower Axle** – providing additional rigidity and strength to the conveyor structure.

**Increased Efficiency in Loose Loading and Unloading of Vehicles**

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**Specifications**

<table>
<thead>
<tr>
<th>Type</th>
<th>Load per linear metre*</th>
<th>Conveyor Widths</th>
<th>Roller Diameter</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>Powered</strong></td>
<td>150kg</td>
<td>450, 600, 750 or 900mm</td>
<td>40mm</td>
</tr>
<tr>
<td><strong>Gravity</strong></td>
<td>250kg</td>
<td>450, 600, 750 or 900mm</td>
<td>40mm</td>
</tr>
<tr>
<td><strong>Gravity Skatewheel</strong></td>
<td>300kg</td>
<td>450, 600, 750 or 900mm</td>
<td>Skatewheel 48mm</td>
</tr>
<tr>
<td><strong>Lite™</strong></td>
<td>80kg</td>
<td>300, 400, 500 or 600mm</td>
<td>48mm</td>
</tr>
</tbody>
</table>

*Based on working height

We have also gained a reputation for supplying high quality competitively priced rollers and spares to all aspects of the material handling industry. Our products are used by blue-chip companies in the UK and throughout Europe.

1. **Large, Bright Zinc Plated Welded Steel Handles**
   - Positive grip points for safe and easy manoeuvring of the conveyor.
2. **Reinforced, Ribbed Zinc Plated Steel Side Plates**
   - Fully bolted design without rivets. Roller retaining tag washers.
3. **Additional Strength**
   - Structural support across width with lower fixed axles.
   - Heavy duty square tubing leg frames with bracing.
4. **Fully Adjustable Support Legs**
   - These provide a ‘top of roller’ working height from:
     - Powered Roller: Expandable Conveyor 790mm to 1080mm as standard.
     - Gravity Roller: Expandable Conveyor 750mm to 1043mm as standard.
     - Gravity Skatewheel: Expandable Conveyor 750mm to 1043mm as standard. UNI-XU® Lite™
   - 500mm to 1055mm as standard.

- **Increases Materials Handling Efficiencies**
  - Up to 50% increased efficiencies in loose loading / unloading of vehicle trailers, offering rapid return on investments.

- **Conforms to Health and Safety Standards**
  - All steel electrical control cabinets. CE Compliant.

- **Highly Mobile, Extremely Flexible and Easy to Store**
  - Quickly manoeuvred, stretched and positioned on braked swivel castors in seconds. Available up to 30m, and it compacts to a 1/3 of its size when not in use.
**UNI-XU® Powered Roller Expandable Conveyor**

**Flexible Conveyor** Perfect for vehicle loading and unloading, parcel distribution centres, machine-to-machine linking and all cross docking applications. Can be easily moved in or out of trucks for faster, safer, easier loading and unloading.

1. **Roller Connecting Bracket**
   Allows you to quickly and easily connect two or more conveyors together to expand your system.

2. **SEW Eurodrive AC Motors**
   Fully adjustable conveyor speed from 10 to 40 metres per minute; 0.09kw for 230V / 240V single phase. Low maintenance – no brushes.

3. **Smart Optics - PEC Package Stop**
   Smart optic sensors act as an electronic package stop. When a package is detected by the sensor it automatically stops the complete conveyor. The stop has an adjustable time delay which can be set by the operator. When the package is removed the conveyor will start automatically.

4. **Conforms to Health and Safety Standards**
   All steel electrical control cabinets, housing a top specification AC inverter with keypad, sealed to IP55 standard and mounted on a lockable sliding tray. Enables easy user access for any adjustments or maintenance. CE Compliant. Start/Stop switch at both ends for safety. Isolator switch included.

5. **Conforms to Electromagnetic Compatibility Directive 2014/30/EU**
   Supplied with shielded, flat term cable which maintains correct cable routing.

6. **Start/Stop Buttons**
   Start/Stop switch at both ends and Emergency Stop fitted at mid-point for safety. Lengths over 20.0 metres are fitted with two Emergency Stops.

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### Powered Conveyor Specification

<table>
<thead>
<tr>
<th>Model Number</th>
<th>Standard Length Compacted to Expanded</th>
<th>Support Legs per Unit</th>
</tr>
</thead>
<tbody>
<tr>
<td>UFP/ROS/0—03.75</td>
<td>1.33 - 3.75 metres</td>
<td>4</td>
</tr>
<tr>
<td>UFP/ROS/0—05.00</td>
<td>1.76 - 5.00 metres</td>
<td>5</td>
</tr>
<tr>
<td>UFP/ROS/0—06.25</td>
<td>2.19 - 6.25 metres</td>
<td>6</td>
</tr>
<tr>
<td>UFP/ROS/0—07.50</td>
<td>2.62 - 7.50 metres</td>
<td>7</td>
</tr>
<tr>
<td>UFP/ROS/0—08.75</td>
<td>3.05 - 8.75 metres</td>
<td>8</td>
</tr>
<tr>
<td>UFP/ROS/0—10.00</td>
<td>3.48 - 10.00 metres</td>
<td>9</td>
</tr>
<tr>
<td>UFP/ROS/0—11.25</td>
<td>3.91 - 11.25 metres</td>
<td>10</td>
</tr>
<tr>
<td>UFP/ROS/0—12.50</td>
<td>4.34 - 12.50 metres</td>
<td>11</td>
</tr>
<tr>
<td>UFP/ROS/0—13.75</td>
<td>4.77 - 13.75 metres</td>
<td>12</td>
</tr>
</tbody>
</table>

Lengths up to 30.0 metres available on request.

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### Optional Extras:

- **Zero Line Pressure**
- **Product Indexing**
- **Master & Slave**
- **Smart Optics**
- **Roller Impact Carts**
- **LED Lighting**
- **Guard Rail**
- **Roller Connecting Brackets**

**Larger Diameter Castors**

For easier rolling over rough or uneven surfaces.

**Fully Adjustable Support Legs**

Twin provide a ‘top of roller’ working height from:-

790mm to 1090mm as standard. Other heights available on request.

**Roller Centres**

125mm as standard when the conveyor is fully extended. Optional 75mm and 100mm roller centres can be supplied for the conveying of smaller packages or cartons. Please note that optional roller centres will affect the conveyor compacted length.

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**Flexible and Easily Manoeuvrable**

Combination of braked and non-braked, heavy duty swivel castors - 160mm diameter x 50mm.

**Roller Design**

40mm diameter, steel zinc plated tube with precision bearings. Rollers are driven from heavy duty polyurethane drive belts.

**Fully Adjustable Support Legs**

Twin provide a ‘top of roller’ working height from:-

790mm to 1090mm as standard. Other heights available on request.

**Roller Centres**

125mm as standard when the conveyor is fully extended. Optional 75mm and 100mm roller centres can be supplied for the conveying of smaller packages or cartons. Please note that optional roller centres will affect the conveyor compacted length.

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### System Versatility with Variable Control Options

In addition to smart optics, the following are also available:

- Zero line pressure accumulation. Product indexing.
- Two independent conveyors can be connected by use of haring plugs and castors to form one system.
- Self Tracking

Cartons follow twist of conveyor. No need for engineered curves.
Flexible Conveyor

Accumulating Conveyors

Option 1 Zero Line Pressure Conveyor

Zero Line Pressure Accumulation is achieved by using Sensors to control the On/Off of the Geared Motor Unit within each Zone. Product travels along the conveyor to the final Zone where it is detected by a Sensor, whereupon the Motor driving this Zone will stop. The remaining conveyor rollers will, at this point, continue to run and accumulate products along the track using the same process. Each Zone is fitted with its own Sensor to detect product movement. When a product is removed from an Accumulation Zone, all preceding Zones will automatically move product forward into the newly unoccupied Zone.

Each Zero Line Pressure Zone length is dependent on the roller pitch required.
- 75mm pitch the Zone length is 0.75 metres.
- 100mm pitch the Zone length is 1.00 metres.
- 125mm pitch the Zone length is 1.25 metres.

Option 2 Indexing Conveyor

Indexing Conveyors provide a simple and economic method for the accumulation of products. Here the conveyor is equipped with a Sensor at the Infeed and Discharge ends. Upon the product reaching the first Infeed Sensor, the conveyor will start up and run, clearing product forward and away from the Sensor. This procedure is repeated until the products reach the Discharge Sensor, thus creating a completely full conveyor. When the Operator removes a product at the Discharge end, the products once again move forward allowing new products to be loaded at the Infeed end.

The conveyor is also fitted with a Clearing Switch, allowing the Operator at the Discharge end to ‘call forward’ all products towards the Discharge Sensor.
Master and Slave Conveyors enable the user to quickly and easily connect two conveyors together to form one long conveyor run. When not connected together, the conveyors can be used independently.

- Lengths up to 50 metres can be achieved when two conveyors are connected.
- Conveyors are joined together using cables fitted with 32A CEE CARA Plugs for power transfer and Harting Plug/Socket signals for control transfer.
- Mains power supply will only be required to the Master when the conveyors are joined together.
- Once coupled, all Start/Stop and Emergency Stop Buttons will be linked. I.e., any Start/Stop Button can be used to Start or Stop both conveyors and if an Emergency Stop is actuated, both conveyors will stop.
- Zero Line Pressure Zones and Smart Optic Package Stops can also be incorporated into this design of conveyor.

Ancillaries

1. Rigid Impact Carts
   Normally fitted at the load point of a conveyor, the Heavy Duty Impact Cart is supplied with strengthened side plates, 10mm x 3mm wall rollers, additional support at mid-point and additional bracings.
   - Standard length of Cart is 1.25 metres (125mm pitch), 1.00 metre (100mm pitch) and 0.750 metres (75mm pitch).
   - Can be supplied as a flexible Impact Section by removing the bracings.

2. LED Lighting
   LED lights can be fitted as an optional extra and are useful when unloading products inside Lorries or unlit factory areas.

3. Smart Optics
   The Smart Optic comprises a Sensor which is normally fitted in the last conveyor Zone at the Discharge end. When the product covers the Sensor, all motors along the conveyor length automatically stop, then restart upon product removal.
   - Smart Optics can be positioned at both ends of the conveyor if required for reversible conveyors.
   - Deactivation of the Smart Optic Sensor can be achieved by means of a Turn-Switch located on the Panel, thus making the conveyor a transportation conveyor only.

4. Guard Rail
   Further protection of the product can be provided via a Sideguard Bracket Assembly. Here a single Side Guard Bearing is mounted to the roller end via a 60mm high bracket. This has the advantage of maintaining complete conveyor flexibility.
**Gravity Roller Expandable Conveyor**

**Gravity Applications**
Perfect for conveying different sized boxes with irregular bases or bags etc. Very easy to quickly manoeuvre in or out of trucks for faster, safer, easier loading and unloading.

1. **Drop Down Package Stop**
   Prevents product damage by stopping cartons and packages from falling off the conveyor at the discharge end. Simply drops down for storage when not required or when connecting to another flexible conveyor.

2. **Roller Connecting Bracket**
   Allows you to quickly and easily connect two or more conveyors together to expand your system.

3. **Heavy Duty Roller Impact Section Option**
   Improves impact loading by fitting of 50mm x 3mm wall rollers with 4mm roller mounting bracket. Additional support stand at mid point of 1.25m length. Rigid and flexible options available.

4. **Guard Rail**
   Further protection of the product can be provided via a Sideguard Bracket Assembly. Here a single Side Guard Bearing is mounted to the roller end via a 60mm high bracket. This has the advantage of maintaining complete conveyor flexibility.

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**Gravity Roller Conveyor Specification**

<table>
<thead>
<tr>
<th>Model Number</th>
<th>Standard Length (Metres)</th>
<th>Support Legs per Unit</th>
</tr>
</thead>
<tbody>
<tr>
<td>UFG/ROS/0...03.75</td>
<td>1.33 - 3.75</td>
<td>4</td>
</tr>
<tr>
<td>UFG/ROS/0...05.00</td>
<td>1.76 - 5.00</td>
<td>5</td>
</tr>
<tr>
<td>UFG/ROS/0...06.25</td>
<td>2.19 - 6.25</td>
<td>6</td>
</tr>
<tr>
<td>UFG/ROS/0...07.50</td>
<td>2.62 - 7.50</td>
<td>7</td>
</tr>
<tr>
<td>UFG/ROS/0...08.75</td>
<td>3.05 - 8.75</td>
<td>8</td>
</tr>
<tr>
<td>UFG/ROS/0...10.00</td>
<td>3.48 - 10.00</td>
<td>9</td>
</tr>
<tr>
<td>UFG/ROS/0...11.25</td>
<td>3.91 - 11.25</td>
<td>10</td>
</tr>
<tr>
<td>UFG/ROS/0...12.50</td>
<td>4.34 - 12.50</td>
<td>11</td>
</tr>
<tr>
<td>UFG/ROS/0...13.75</td>
<td>4.77 - 13.75</td>
<td>12</td>
</tr>
</tbody>
</table>

*Optional Extra:*
- **Roller Connecting Bracket**
- **Roller Impact Section**
- **Guard Rail**
- **Package Stop**

**Roller Centres**
- 125mm as standard when the conveyor is fully extended. Optional 75mm and 100mm roller centres can be supplied for the conveying of smaller packages or cartons. Please note that optional roller centres will affect the conveyor compacted length.

**Roller Design**
- 40mm diameter, heavy duty, steel zinc plated tube with semi-precision bearings, offering extended conveyor life. Also available with high impact PVC Plastic Rollers for the conveying of sensitive loads. (NB. At a reduced load rating).

**Fully Adjustable Support Legs**
These provide ‘top of roller’ working height from 750mm - 1050mm as standard. Other heights available upon request.

**Self Tracking**
Cartons follow twist of conveyor. No need for engineered curves.

**Flexible and Easily Manoeuvrable**
Combination of braked and non-braked, heavy duty swivel castors - 125mm x 36mm. Larger diameter castors for easier rolling over rough or uneven surfaces. Please note this adds the following to the conveyor height:
- 40mm (160mm diameter castor).
- 85mm (200mm diameter castor).

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**To complete the model number replace the three dashes with the standard conveyor width required; 450mm, 600mm, 750mm or 900mm.**

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**Optional Extras:**
- **Roller Centres**
- **Roller Impact Section**
- **Guard Rail**
- **Package Stop**
- **Larger Diameter Castors**
- **Self Tracking**
- **Flexible and Easily Manoeuvrable**

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**Specifi cation**

<table>
<thead>
<tr>
<th>Load (kg)</th>
<th>Conveyor Widths (mm)</th>
<th>Roller Diameter (mm)</th>
</tr>
</thead>
<tbody>
<tr>
<td>250kg</td>
<td>450mm</td>
<td>40mm</td>
</tr>
<tr>
<td></td>
<td>600mm</td>
<td></td>
</tr>
<tr>
<td></td>
<td>750mm</td>
<td></td>
</tr>
<tr>
<td></td>
<td>900mm</td>
<td></td>
</tr>
</tbody>
</table>
Flexible Conveyor

UNI-XU® LITE™ Expandable Conveyors

UNI-XU® Gravity Skatewheel Expandable Conveyor

Gravity Applications
A rugged conveyor ideally suited for many roles from packaging and flexible assembly lines to loading and unloading of trucks and containers. The conveyor is easy to move around on heavy duty castors and simply compacts to a quarter of its size when not in use.

- Flexible and Easily Maneuverable
  Combination of braked and non-braked, heavy duty skatewheel castors, 125mm x 36mm.
- Drop Down Package Stop
  Prevents product damage by stopping cartons and packages from falling off the conveyor at the discharge end. Simply drops down for storage when not required or when connecting to another flexible conveyor.
- Fully Adjustable Support Legs
  These provide a top of skatewheel working height from 750mm to 1104mm as standard. Other heights available on request.

Gravity Skatewheel Conveyor Specification

To complete the model number replace the three dashes with the standard conveyor width required; 300mm, 400mm, 500mm or 600mm.

Gravity Skatewheel Conveyor Specification

<table>
<thead>
<tr>
<th>Number</th>
<th>Model</th>
<th>Standard Length Compressed to Expanded</th>
<th>Support Legs per Unit</th>
</tr>
</thead>
<tbody>
<tr>
<td>UFG/SWG/0---/03.75</td>
<td>1.09 - 3.75 metres</td>
<td>4</td>
<td></td>
</tr>
<tr>
<td>UFG/SWG/0---/05.00</td>
<td>1.43 - 5.00 metres</td>
<td>5</td>
<td></td>
</tr>
<tr>
<td>UFG/SWG/0---/06.25</td>
<td>1.77 - 6.25 metres</td>
<td>6</td>
<td></td>
</tr>
<tr>
<td>UFG/SWG/0---/07.50</td>
<td>2.12 - 7.50 metres</td>
<td>7</td>
<td></td>
</tr>
<tr>
<td>UFG/SWG/0---/08.75</td>
<td>2.46 - 8.75 metres</td>
<td>8</td>
<td></td>
</tr>
<tr>
<td>UFG/SWG/0---/10.00</td>
<td>2.81 - 10.00 metres</td>
<td>9</td>
<td></td>
</tr>
<tr>
<td>UFG/SWG/0---/11.25</td>
<td>3.10 - 11.25 metres</td>
<td>10</td>
<td></td>
</tr>
<tr>
<td>UFG/SWG/0---/12.50</td>
<td>3.56 - 12.50 metres</td>
<td>11</td>
<td></td>
</tr>
<tr>
<td>UFG/SWG/0---/13.75</td>
<td>3.84 - 13.75 metres</td>
<td>12</td>
<td></td>
</tr>
<tr>
<td>UFG/SWG/0---/15.00</td>
<td>4.19 - 15.00 metres</td>
<td>13</td>
<td></td>
</tr>
<tr>
<td>UFG/SWG/0---/16.25</td>
<td>4.53 - 16.25 metres</td>
<td>14</td>
<td></td>
</tr>
<tr>
<td>UFG/SWG/0---/17.50</td>
<td>4.88 - 17.50 metres</td>
<td>15</td>
<td></td>
</tr>
<tr>
<td>UFG/SWG/0---/18.75</td>
<td>5.22 - 18.75 metres</td>
<td>16</td>
<td></td>
</tr>
</tbody>
</table>

Gravity Skatewheel Conveyor Specification

To complete the model number replace the three dashes with the standard conveyor width required; 450mm, 600mm, 750mm or 900mm.

Gravity Skatewheel Conveyor Specification

<table>
<thead>
<tr>
<th>Number</th>
<th>Model</th>
<th>Standard Length Compressed to Expanded</th>
<th>Support Legs per Unit</th>
</tr>
</thead>
<tbody>
<tr>
<td>UFG/SWG/0---/04.50</td>
<td>1.57 - 4.50 metres</td>
<td>17</td>
<td></td>
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<tr>
<td>UFG/SWG/0---/06.25</td>
<td>1.91 - 6.25 metres</td>
<td>18</td>
<td></td>
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<tr>
<td>UFG/SWG/0---/07.50</td>
<td>2.26 - 7.50 metres</td>
<td>19</td>
<td></td>
</tr>
<tr>
<td>UFG/SWG/0---/08.75</td>
<td>2.61 - 8.75 metres</td>
<td>20</td>
<td></td>
</tr>
<tr>
<td>UFG/SWG/0---/10.00</td>
<td>2.96 - 10.00 metres</td>
<td>21</td>
<td></td>
</tr>
</tbody>
</table>

Gravity Skatewheel Conveyor Specification

To complete the model number replace the three dashes with the standard conveyor width required; 300mm, 400mm, 500mm or 600mm.

UNI-XU® LITE™ Expandable Conveyors

For the ultimate in flexibility, specify the UNI-XU® LITE™ range of expandable gravity conveyors. Perfect for end of line packaging applications or wherever flexibility and portability is demanded.

- Withstands Rigorous Demands
  Reinforced, ribbed zinc plated steel side plates. Structural support across width with heavy duty square tubing leg frame. Fully bolted design without rivets.
  All steel skatewheel axle support - ‘one-piece’ and ‘constantly vertical’ - ensures maximum strength throughout.
  Jig welded and spanning the conveyor width.
- Fully Adjustable Support Legs
  580mm to 885mm as standard, with 100mm castors.
- Skatewheel Centres
  125mm as standard when conveyor is fully extended. Optional 75mm and 100mm roller centres can be supplied for the conveying of smaller packages or cartons. Please note that optional skatewheel centres will affect the conveyor compacted length.

Optional Extras:
- Roller Connecting Bracket
- Drop Down Package Stop
- Roller Impact Section
- Large Diameter Castors
  For easier rolling over rough or uneven surfaces. Adds the following to conveyor height:

<table>
<thead>
<tr>
<th>Number</th>
<th>Model</th>
<th>450mm</th>
<th>600mm</th>
<th>750mm</th>
<th>900mm</th>
</tr>
</thead>
<tbody>
<tr>
<td>UFG/SWP/0---/02.00</td>
<td>85mm (200mm diameter castor)</td>
<td>13</td>
<td>12</td>
<td>12</td>
<td>12</td>
</tr>
<tr>
<td>UFG/SWP/0---/03.00</td>
<td>100mm (260mm diameter castor)</td>
<td>15</td>
<td>14</td>
<td>14</td>
<td>14</td>
</tr>
<tr>
<td>UFG/SWP/0---/04.00</td>
<td>125mm (300mm diameter castor)</td>
<td>18</td>
<td>17</td>
<td>17</td>
<td>17</td>
</tr>
<tr>
<td>UFG/SWP/0---/05.00</td>
<td>150mm (400mm diameter castor)</td>
<td>21</td>
<td>20</td>
<td>20</td>
<td>20</td>
</tr>
</tbody>
</table>

Optional Extras:

- Roller Connecting Bracket
- Drop Down Package Stop
- Roller Impact Section
- Large Diameter Castors
  For easier rolling over rough or uneven surfaces. Adds the following to conveyor height:

<table>
<thead>
<tr>
<th>Number</th>
<th>Model</th>
<th>450mm</th>
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<th>750mm</th>
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</thead>
<tbody>
<tr>
<td>UFG/SWP/0---/02.00</td>
<td>85mm (200mm diameter castor)</td>
<td>13</td>
<td>12</td>
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<td>125mm (300mm diameter castor)</td>
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<td>17</td>
<td>17</td>
<td>17</td>
</tr>
<tr>
<td>UFG/SWP/0---/05.00</td>
<td>150mm (400mm diameter castor)</td>
<td>21</td>
<td>20</td>
<td>20</td>
<td>20</td>
</tr>
</tbody>
</table>

Optional Extras:

- Roller Connecting Bracket
- Drop Down Package Stop
- Roller Impact Section
- Large Diameter Castors
  For easier rolling over rough or uneven surfaces. Adds the following to conveyor height:

<table>
<thead>
<tr>
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- Roller Connecting Bracket
- Drop Down Package Stop
- Roller Impact Section
- Large Diameter Castors
  For easier rolling over rough or uneven surfaces. Adds the following to conveyor height:

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